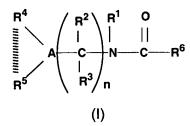
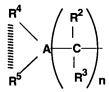
## Listing of the Claims

1. (currently amended) A method for preparing a polyurethane foam which comprises reacting an organic polyisocyanate and a polyol in the presence of water as a blowing agent, a cell stabilizer, and a tertiary amino alkyl amide catalyst composition represented by the formula I:



wherein A represents CH or N;

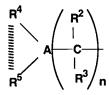
R<sup>1</sup> represents hydrogen or



n is an integer from 1 to 3;

 $\mbox{R}^2$  and  $\mbox{R}^3$  each represent hydrogen or a  $\mbox{C}_1\mbox{-}\mbox{C}_6$  linear or branched alkyl group;

 $R^4$  and  $R^5$  each represent a  $C_1$ - $C_6$  linear or branched alkyl group when A represents N, or together  $R^4$  and  $R^5$  represent a  $C_2$ - $C_5$  alkylene group when A represents N; or together  $R^4$  and  $R^5$  may be a  $C_2$ - $C_5$  alkylene group containing  $NR^7$  when A represents CH or N, where  $R^7$  is selected from the group consisting of hydrogen, a  $C_1$ - $C_4$  linear or branched alkyl group, and



and; R<sup>6</sup> represents a C<sub>5</sub>-C<sub>35</sub> linear or branched alkyl, alkenyl, or aryl group, and where the tertiary amino alkyl amide catalyst is acid-blocked with an acid which is formic acid, acetic acid, 2-ethylhexanoic acid, gluconic acid, or N-(2-hydroxyethyl)iminodiacetic acid.

- 2. (original) The method of claim 1, wherein R<sup>1</sup>, R<sup>2</sup>, and R<sup>3</sup> each represent hydrogen.
- 3. (original) The method of claim 1, wherein R⁴ and R⁵ each represent a methyl group when A represents N.
- 4. (original) The method of claim 1, wherein R⁴ and R⁵ together represent -CH₂CH₂N(CH₃)CH₂- when A represents CH.
  - 5. (original) The method of claim 1, wherein n represents 2 or 3.
- 6. (original) The method of claim 1, wherein the tertiary amino alkyl amide catalyst composition is an N-(3-dimethylaminopropyl)-amide derived from an acid selected from the group consisting of 2-ethylhexanoic, coconut oil fatty, tall oil fatty, caproic, heptylic, caprylic, pelargonic, capric, hendecanoic, lauric, tridecanoic, myristic, pentadecanoic, palmitic, margaric, stearic, oleic, linoleic, linolenic, ricinoleic, nonadecanoic, arachidic, heneicosanoic, behenic, tricosanoic, lignoceric, pentacosanoic, cerotic, heptacosanoic, montanic, nonacosanoic, melissic, hentriacontanoic, dotriacontanoic, tritriacontanoic, tetracontanoic, hexatriacontanoic, 9-phenylstearic, and 10-phenylstearic acid.
- 7. (original) The method of claim 6, wherein the acid is selected from the group consisting of 2-ethylhexanoic, coconut oil fatty, and tall oil fatty acids.
- 8. (original) The method of claim 1, wherein the tertiary amino alkyl amide catalyst composition is an N-(2-dimethylaminoethyl)-amide derived from an acid selected from the group consisting of 2-ethylhexanoic, coconut oil fatty, tall oil fatty, caproic, heptylic, caprylic, pelargonic, capric, hendecanoic, lauric, tridecanoic, myristic, pentadecanoic, palmitic, margaric, stearic, oleic, linoleic, linolenic, ricinoleic, nonadecanoic, arachidic, heneicosanoic, behenic, tricosanoic, lignoceric, pentacosanoic, cerotic, heptacosanoic, montanic,

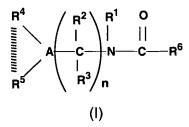
nonacosanoic, melissic, hentriacontanoic, dotriacontanoic, tritriacontanoic, tetracontanoic, hexatriacontanoic, 9-phenylstearic, and 10-phenylstearic acid.

- 9. (original) The method of claim 8, wherein the acid is selected from the group consisting of 2-ethylhexanoic, coconut oil fatty, and tall oil fatty acids.
- 10. (original) The method of claim 1, wherein the tertiary amino alkyl amide catalyst composition is an N-methyl-3-aminoethyl pyrrolidine amide derived from an acid selected from the group consisting of 2-ethylhexanoic, coconut oil fatty, tall oil fatty, caproic, heptylic, caprylic, pelargonic, capric, hendecanoic, lauric, tridecanoic, myristic, pentadecanoic, palmitic, margaric, stearic, oleic, linoleic, linolenic, ricinoleic, nonadecanoic, arachidic, heneicosanoic, behenic, tricosanoic, lignoceric, pentacosanoic, cerotic, heptacosanoic, montanic, nonacosanoic, melissic, hentriacontanoic, dotriacontanoic, tritriacontanoic, tetracontanoic, hexatriacontanoic, 9-phenylstearic, and 10-phenylstearic acid.
- 11. (original) The method of claim 10, wherein the acid is selected from the group consisting of 2-ethylhexanoic, coconut oil fatty, and tall oil fatty acids.
- 12. (original) The method of claim 1, wherein the tertiary amino alkyl amide catalyst composition is a 4, 10-diaza-4, 10, 10-trimethyl-7-oxa-undecaamine amide derived from an acid selected from the group consisting of 2-ethylhexanoic, coconut oil fatty, tall oil fatty, caproic, heptylic, caprylic, pelargonic, capric, hendecanoic, lauric, tridecanoic, myristic, pentadecanoic, palmitic, margaric, stearic, oleic, linoleic, linolenic, ricinoleic, nonadecanoic, arachidic, heneicosanoic, behenic, tricosanoic, lignoceric, pentacosanoic, cerotic, heptacosanoic, montanic, nonacosanoic, melissic, hentriacontanoic, dotriacontanoic, tritriacontanoic, tetracontanoic, hexatriacontanoic, 9-phenylstearic, and 10-phenylstearic acid.
- 13. (original) The method of claim 12, wherein the acid is selected from the group consisting of 2-ethylhexanoic, coconut oil fatty, and tall oil fatty acids.
- 14. (original) The method of claim 1, wherein the tertiary amino alkyl amide catalyst composition is N-(3-dimethylaminopropyl)-2-ethyl-hexamide.

- 15. (original) The method of claim 1, wherein the tertiary amino alkyl amide catalyst composition is N-(3-dimethylaminopropyl)-cocoamide.
- 16. (original) The method of claim 1, wherein the tertiary amino alkyl amide catalyst composition is N-(3-dimethylaminopropyl)-tall oil amide.
- 17. (original) The method of claim 1, which comprises reacting the following components in parts by weight (pbw):

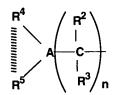
Polyol	20-100
Polymer Polyol	80-0
Silicone Surfactant	1-2.5
Blowing agent	2-4.5
Crosslinker	0.5-2
Catalyst	0.25-2
Isocyanate Index	70-115

- 18. (canceled)
- 19. (canceled)
- 20. (currently amended) In a method for preparing a polyurethane foam which comprises reacting an organic polyisocyanate and a polyol in the presence of water as a blowing agent, a cell stabilizer, and a catalyst composition, the improvement of controlling and improving the porosity and openness of the foam which comprises using a tertiary amino alkyl amide catalyst composition represented by the formula I:



Appl. No. 10/724,884

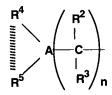
wherein A represents CH or N; R<sup>1</sup> represents hydrogen or



n is an integer from 1 to 3;

 $\ensuremath{\mathsf{R}}^2$  and  $\ensuremath{\mathsf{R}}^3$  each represent hydrogen or a  $\ensuremath{\mathsf{C}}_1\text{-}\ensuremath{\mathsf{C}}_6$  linear or branched alkyl group;

 $R^4$  and  $R^5$  each represent a  $C_1$ - $C_6$  linear or branched alkyl group when A represents N, or together  $R^4$  and  $R^5$  represent a  $C_2$ - $C_5$  alkylene group when A represents N; or together  $R^4$  and  $R^5$  may be a  $C_2$ - $C_5$  alkylene group containing  $NR^7$  when A represents CH or N, where  $R^7$  is selected from the group consisting of hydrogen, a  $C_1$ - $C_4$  linear or branched alkyl group, and



and; R<sup>6</sup> represents a C<sub>5</sub>-C<sub>35</sub> linear or branched alkyl, alkenyl, or aryl group, and where the tertiary amino alkyl amide catalyst is acid-blocked with a carboxylic acid which is formic acid, acetic acid, 2-ethylhexanoic acid, gluconic acid, or N-(2-hydroxyethyl)iminodiacetic acid.